



Collingwood
Shadow Stone® Building Stone



SHADOW STONE® BUILDING STONE Collingwood

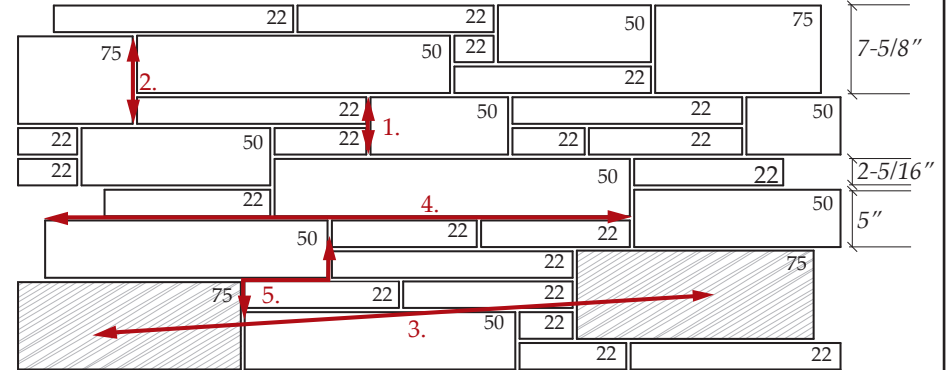
- Photographs represent colour, range and texture as closely as the printing process allows. These are best viewed in natural light.
- Product is not shown to scale. Actual unit heights are 2-5/16" (58.7mm), 5" (127mm), and 7-5/8" (194 mm).
- **Arriscraft Basic Care** and **Masons' Instructions** are available for installation information

www.arriscraft.com
800-265-8123



Shadow Stone® Building Stone

Typical Elevation • 30:50:20 Bond • 3/8" Mortar Joints



Guidelines for Installation:

1. Two SHA22s laid on top of each other will bond with one SHA50.
2. A SHA22/SHA50 combination will bond with one SHA75S.
3. To maintain the standard ratio of sizes in the wall, SHA75S should be placed approximately 2 feet apart. SHA75S units should not touch each other.
4. Vertical joints are generally formed with a combination of three units. Maximum vertical joint is 7⁵/₈".
5. Minimum 4" overlap of vertical joints.

Avoid:

- Stepping or stringing together more than 2 units of the same height.
- Creating box patterns in the wall.

Size	Pieces per 32 sq.ft.	Nominal Length of one Piece
SHA22	21 pcs.	24"
SHA50	13 pcs.	32"
SHA75S	5 pcs.	24"

*One piece equals 32" and may be comprised of 2 or more pieces.

www.arriscraft.com | 800.265.8123

11/6/13

